

Work Order ID 164077

Thursday, July 13, 2017 11:46:37 AM

164077

Page 1

Item ID: D4148-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Crosstube Lug Assembly
Start Date: 7/24/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 7/26/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: JUL 13 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4148	E ✓	Pick kit		4		DAS 6 9-89			
100		0.00							
100									
Small Fab	Memo	1.04				4x			JUL 20 2017
Small Fab	1- Assemble as per dwg								17/08/29 DAS 36 9-89
110	QC5- Inspect part completeness to step on W/O	0.00							
110						4			
QC	Memo	0.08							
Quality Control									AUG 2 9 2017
120	Identify as per dwg & Stock Location: <u>51539A</u>	0.00							
120						4			
Packaging	Memo	0.04							
Packaging									AUG 31 2017 DAS 6 9-89

Work Order ID 164077

Thursday, July 13, 2017 11:46:37 AM

164077

Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.40							
Quality Control									

DAS
21
9-89

AUG 3 1 2017

Picklist Print

Thursday, July 13, 2017 11:46:40 AM

Page 1

Work Order ID: 164077

164077

Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C
10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02
AS PER DWG REV.D DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			100	Each	582.0000	4	8			
MS21043-3									**			JUL 20 2017	DAE 6 9-89

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	80	
103691	80	
FP001	119	
m136182	119	
GA	84	
m136182	84	
ST302	299	
m137459	5	
m137587	294	

Picklist Print

Thursday, July 13, 2017 11:46:40 AM

Page 2

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164077

Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

100

Each

700.0000

1

12

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

99

m132803

5

m137371

94

OVER007

300

m137886

300

ST302

261

m137361

61

m137371

200

JUL 20 2017

D2690-6

Manufactured

No

100

Each

20.0000

1

4

D2690-6

Lanyard

**

Location

Loc Qty

Loc Code

ST009

20

159568

2

162919

18

D3910-1

Manufactured

No

100

Each

45.0000

1

4

D3910-1

Crosstube Lug

**

Location

Loc Qty

Loc Code

ST525

45

159145

10

162758

35

JUL 20 2017

Picklist Print

Thursday, July 13, 2017 11:46:40 AM

Page 3

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164077

Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

D4091-1

Manufactured No

100

Each

26.0000

1

4

D4091-1

Mounting Lug

**

JUL 20 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST525

26

161296

26

D4148-1

Manufactured No

100

Each

11.0000

2

8

D4148-1

Crosstube Lug Plate, Fwd

**

JUL 20 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST085

11

161842

11

D4148-3

Manufactured No

100

Each

19.0000

1

4

D4148-3

Stud Receiver, Lower

**

JUL 20 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST086

19

157016

7

162832

12

D4148-5

Manufactured No

100

Each

15.0000

1

4

D4148-5

Eyebolt Stud

**

JUL 20 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST086

15

158933

15

Picklist Print

Thursday, July 13, 2017 11:46:40 AM

Page 4

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164077

Parent Item: D4148-041

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Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

AN3C12A Purchased No

100 Each 83.0000 2 8

AN3C12A

Bolt

**

JUL 20 2017

DAS
6
9-86

Location

Loc Qty

Loc Code

GA 28

M128727 7

M133990 21

ST349 55

M137507 55

AN4C13A Purchased No

100 Each 36.0000 3 12

AN4C13A

BOLT

**

JUL 20 2017

DAS
6
9-86

Location

Loc Qty

Loc Code

GA 26

m137699 26

ST344 10

m137321 2

m137495 8

MS17984-C413 Purchased No

100 Each 10.0000 1 4

MS17984-C413

Quick Release Pin

**

JUL 20 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST315 10

m137478 10

Thursday, July 13, 2017 11:46:40 AM

Shop Packet Print

Page 4

Picklist Print

Thursday, July 13, 2017 11:46:40 AM

Page 5

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164077

Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

MS20615-4M18

Purchased

No

100

Each

81.0000

8

32

MS20615-4M18

Rivet

**

JUL 20 2017

Location

Loc Qty

Loc Code

GA

40

m134762

40

ST306

41

m137361

41

NAS1149C0332R

Purchased

No

100

Each

4,844.000

4

16

NAS1149C0332R

WASHER

**

JUL 20 2017

Location

Loc Qty

Loc Code

FP001

534

m137597

534

GA

508

m133284

22

m136444

486

ST260a

3000

m137851

2000

m137951

1000

ST266

802

m137381

802

NAS1149C0432R

Purchased

No

100

Each

1,129.000

6

24

NAS1149C0432R

WASHER

**

JUL 20 2017

Location

Loc Qty

Loc Code

GA

341

m134676

341

ST266

788

m137459

788

Thursday, July 13, 2017 11:46:40 AM

Shop Packet Print

Page 5